

Datasheet for special hard or soft top jaws (Page 1 / 2)

- Simply copy and fax to: +49 (0) 7542 3886
- Download from www.smw-autoblok.de

Contact data

Company:	
Customer-No. (if known):	Telephone:
Street:	Fax:
Zip Code/ Village:	E-Mail:
Contact:	Contact at SMW-AUTOBLOK (if known):
Department:	Date:

Workpiece

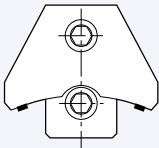
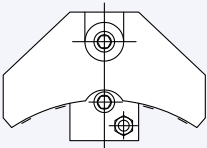
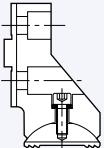
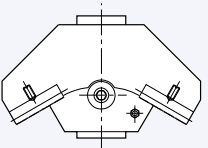
>> **Attention:** Mark the clamping and locating area of the work piece in your drawing.

Work piece type:		
Material:	KS-factor:	
Clamping area:	<input type="checkbox"/> raw	<input type="checkbox"/> pre machined
		<input type="checkbox"/> finish machined
Marks from gripping allowed:	<input type="checkbox"/> Yes	<input type="checkbox"/> No
Deformation allowed:	<input type="checkbox"/> Yes: mm	<input type="checkbox"/> No

Process

<input type="checkbox"/> Turning	<input type="checkbox"/> Milling	<input type="checkbox"/> Drilling	<input type="checkbox"/> Roughing
<input type="checkbox"/> Finishing	<input type="checkbox"/> Grinding	<input type="checkbox"/> with coolant	<input type="checkbox"/> dry machining
<input type="checkbox"/> Other			
Max. machining speed in rpm:		Max. machine speed in rpm:	
Feed per rev. in mm/rev:		Cutting depth in mm:	

Jaw version

<input type="checkbox"/> 1. OP	<input type="checkbox"/> Gripper jaws	<input type="checkbox"/> See datasheet (Special jaws on customer request)	
<input type="checkbox"/> 2. OP	<input type="checkbox"/> Soft jaws	<input type="checkbox"/> non serrated clamping area	<input type="checkbox"/> diamond serration
<input type="checkbox"/> Slot and serration milled		<input type="checkbox"/> Slot and serration ground	
<input type="checkbox"/> Clamping and location surface pre machined for finishing on the machine at the customer			
<input type="checkbox"/> Turn over clamping = both ops. in one jaw set			
<input type="checkbox"/> 6 point clamping radial	<input type="checkbox"/> 12 point clamping radial	<input type="checkbox"/> axial swivelling	<input type="checkbox"/> axial und radial swivelling
			

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Power chuck

Manufacturer:

Type and Size:

Number of jaws:

Jaw mounting: Slot and serration (If it is a special chuck please send a drawing!)

Slot width: mm

Serration: 1/16" x 90° 3/32" x 90° 1.5 x 60°

3 x 60° Modul 2

Tongue and groove (If it is a special chuck please send a drawing!)

Other:

Machine

Max. Schwing-Ø in mm:

Dynamic balancing with work piece

Machine spindle: Horizontal

Vertical

Inverted

Loading: Manual

automatic (send information about interference with loader!)

Other