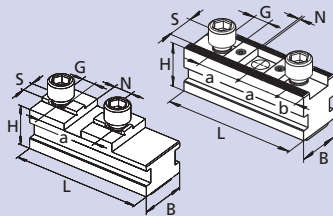


## GBK-B



**Hard base jaws  
for SMW-AUTOBLOK KNCS-NB(X) and HG-NB  
quick jaw change chucks**

■ Modular straight serration System SMW

### GBK-B Tongue & groove

| Type       | Id. No. | B  | H    | L   | N  | S  | G   | a  | kg / Set |
|------------|---------|----|------|-----|----|----|-----|----|----------|
| GBK-B 210  | 138494  | 28 | 32   | 85  | 20 | 10 | M8  | 40 | 1.34     |
| GBK-B 260  | 039624  | 35 | 40   | 104 | 20 | 12 | M12 | 40 | 2.49     |
| GBK-B 315  | 039626  | 50 | 45.8 | 115 | 20 | 12 | M12 | 40 | 4.53     |
| GBK-B 400  | 039629  | 50 | 45.8 | 125 | 26 | 12 | M12 | 54 | 5.01     |
| GBK-B 500  | 035565  | 62 | 57   | 160 | 30 | 18 | M16 | 60 | 9.88     |
| GBK-B 630  | 035902  | 75 | 57   | 202 | 30 | 18 | M16 | 60 | 15.08    |
| GBK-B 800  | 064604  | 75 | 57   | 286 | 30 | 18 | M16 | 60 | 21.41    |
| GBK-B 1000 | 069806  | 75 | 61   | 384 | 30 | 18 | M16 | 60 | 28.60    |

### GBK-BD Inch serration

| Type       | Id. No. | B  | H  | L   | N           | S    | G   | a                   | b    | kg/ Set |
|------------|---------|----|----|-----|-------------|------|-----|---------------------|------|---------|
| GBK-BD 210 | 036292  | 28 | 32 | 85  | 1/16" x 90° | 17   | M12 | 2x23                | 11   | 1.54    |
| GBK-BD 260 | 035704  | 35 | 40 | 104 | 1/16" x 90° | 21   | M16 | 1x30 / 1x28         | 14   | 2.98    |
| GBK-BD 315 | 036167  | 50 | 46 | 115 | 1/16" x 90° | 21   | M16 | 1x30 / 1x28         | 14   | 5.45    |
| GBK-BD 400 | 036293  | 50 | 46 | 125 | 3/32" x 90° | 25.5 | M20 | 2x38                | 17   | 6.17    |
| GBK-BD 500 | 036294  | 62 | 61 | 160 | 3/32" x 90° | 25.5 | M20 | 38+49+38            | 17   | 12.20   |
| GBK-BD 630 | 036295  | 75 | 61 | 202 | 3/32" x 90° | 25.5 | M20 | 38+38+52+38         | 18   | 18.55   |
| GBK-BD 800 | 036296  | 75 | 61 | 286 | 3/32" x 90° | 25.5 | M20 | 38+38+38+60.7+38+38 | 17.5 | 25.74   |

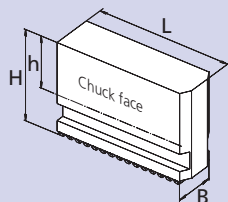
### GBK-BA Tongue & groove American Standard

| Type        | Id. No. | B  | H    | L   | N     | S    | G      | a    | kg / Set |
|-------------|---------|----|------|-----|-------|------|--------|------|----------|
| GBK-BA 210  | -       | -  | -    | -   | -     | -    | -      | -    | -        |
| GBK-BA 260  | -       | -  | -    | -   | -     | -    | -      | -    | -        |
| GBK-BA 315  | 039628  | 50 | 45.8 | 120 | 19.02 | 12.7 | 5/8-11 | 63.5 | 4.83     |
| GBK-BA 400  | 039631  | 50 | 45.8 | 146 | 19.02 | 12.7 | 3/4-10 | 76.2 | 5.89     |
| GBK-BA 500  | 060561  | 62 | 57   | 168 | 19.02 | 12.7 | 3/4-10 | 76.2 | 10.53    |
| GBK-BA 630  | 060562  | 75 | 57   | 202 | 19.02 | 12.7 | 3/4-10 | 76.2 | 15.45    |
| GBK-BA 800  | 064590  | 75 | 57   | 286 | 19.02 | 12.7 | 3/4-10 | 76.2 | 22.34    |
| GBK-BA 1000 | 069807  | 75 | 60   | 384 | 19.02 | 12.7 | 3/4-10 | 76.2 | 30.00    |

### GBK-BM Metric serration

| Type       | Id. No. | B  | H    | L   | N         | S  | G   | a             | b    | kg / Set |
|------------|---------|----|------|-----|-----------|----|-----|---------------|------|----------|
| GBK-BM 210 | 035566  | 28 | 32   | 85  | 1.5 x 60° | 14 | M12 | 2x25          | 11   | 1.53     |
| GBK-BM 260 | 035567  | 35 | 40   | 104 | 1.5 x 60° | 16 | M12 | 2x30          | 11   | 2.87     |
| GBK-BM 315 | 035568  | 50 | 45.8 | 115 | 1.5 x 60° | 21 | M16 | 2x30          | 14   | 5.44     |
| GBK-BM 400 | 035569  | 50 | 45.8 | 125 | 1.5 x 60° | 22 | M20 | 2x43          | 17   | 6.29     |
| GBK-BM 500 | 035570  | 62 | 61   | 160 | 3 x 60°   | 25 | M20 | 1x50 / 1x60   | 17   | 12.54    |
| GBK-BM 630 | 035917  | 75 | 61   | 202 | 3 x 60°   | 25 | M20 | 2x60          | 18   | 19.04    |
| GBK-BM 800 | 036708  | 75 | 61   | 286 | 3 x 60°   | 25 | M20 | 60+60+70.5+60 | 17.5 | 26.30    |

## UVB-B



**Wide monoblock jaws  
for SMW-AUTOBLOK KNCS-NB(X) and HG-NB  
quick jaw change chucks**

Modular straight serration System SMW

| Type      | Id. No. | B  | H   | h   | L     | kg / Set |
|-----------|---------|----|-----|-----|-------|----------|
| UVB-B 210 | 534337  | 28 | 80  | 55  | 85    | 4.2      |
| UVB-B 250 | 238910  | 35 | 110 | 81  | 109.5 | 9.4      |
| UVB-B 315 | 238911  | 50 | 115 | 60  | 120.5 | 18.5     |
| UVB-B 400 | 238740  | 50 | 125 | 60  | 148   | 20.7     |
| UVB-B 500 | 238912  | 62 | 160 | 105 | 175   | 38.8     |
| UVB-B 630 | 5301060 | 75 | 160 | 105 | 230   | 61.5     |