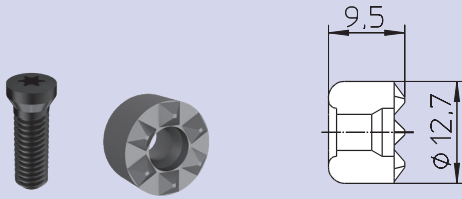


UGE 30

Id. No. 089822, Solid Carbide

Gripper for prism jaws and fixtures:

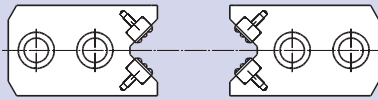


- For external and internal gripping of rectangular parts
- For chuck jaws, fixture jaws and fixtures
- Front mounting of bolt
- Gripper seat: drilling and tapping can easily be done
Bottom of seat can be either 120° (standard drill tool) or flat
- For high production hardening of gripper pocket is recommended
- Torx screw driver Id. No. 085961

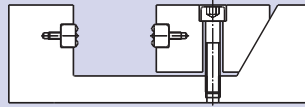
Parts included: Gripper with Torx screw

Mounting instruction:

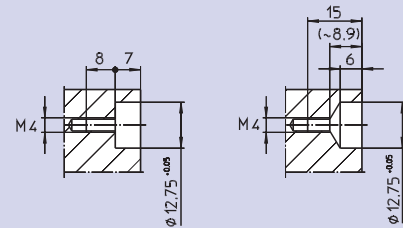
1. Drilling 12.7 Ø bottom of seat 120° or flat
2. Tapping of thread



prism jaws



vice



optional

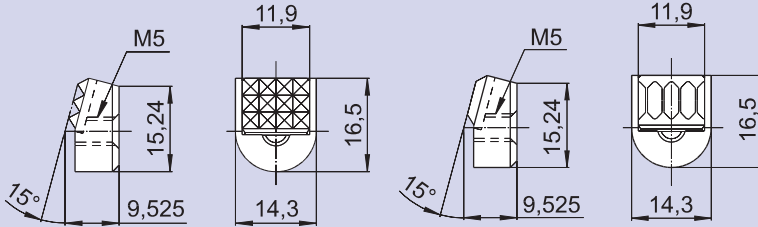
FGH 33

Id. No. 71400133
Carbide Tipped
with 12 points

FGH 34

Id. No. 71400134
Carbide Tipped
with 4 blades

Inclined grippers with pull-down effect:



- For external clamping
- Very short and forward-positioned clamping area
- Rear mounting of bolts
- Inclined gripper seat are easy to be machined
- For high production hardening of gripper seat is recommended

Parts included: Gripper without screw

Mounting instruction for FGH grippers:

1. With 15° inclined top-jaw, mill the Ø 14.3 gripper seat.
2. Drill Ø 5.5 as shown on the drawing.
3. Drill Ø 10.5 for the screw's head.

