

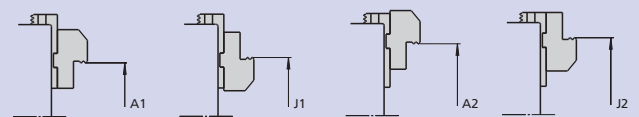
Hard roughing jaws for SMW-AUTOBLOK chucks with quick jaw change

- Tongue & groove
- For internal and external clamping

Type	Id. No.	B	H	T	G	N	S	b	L	kg / Set	SMW-AUTOBLOK	Clamping ranges Ø*		Clamping ranges Ø*	
												External-A ₁	Internal-J ₁	External-A ₂	Internal-J ₂
GGK 1751	012464	25	40	16	M5	8	18	32	64	0.91	KNCS-N 140	28-53	125-162	-	-
GGK 1752	012465								68	0.92		36-56	128-168	-	-
GGK 1753	012466								60	0.88		55-81	101-135	-	-
GGK 1754	012467								56	0.80		80-105	75-109	-	-
GGK 1751	012464	25	40	16	M5	8	18	32	64	0.91	KNCS-N 170	25-62	133-171	33-80	155-190
GGK 1752	012465								68	0.92	KNCS-2G 170	32-61	134-172	42-79	151-181
GGK 1753	012466								60	0.88	HG-N 160	52-89	107-145	70-107	125-163
GGK 1754	012467								56	0.80	HG-F 160	77-115	81-118	95-133	99-137
GGK 2001	012469	28	45	20	M5	10	20	40	88	1.52	KNCS-N 210	29-59	187-252	36-87	-
GGK 2002	012470								66	1.28	KNCS-NB 210	57-122	121-186	94-150	158-215
GGK 2003	012471								66	1.19	KNCS-2G 210	93-149	85-140	131-187	122-178
GGK 2004	012472		40	15					87	1.39	HG-N 210	-	62-100	-	72-137
GGK 2001	012469	28	45	20	M5	10	20	40	88	1.52	KNCS-N 225	30-69	-	45-106	-
GGK 2002	012470								66	1.28	KNCS-2G 225	67-132	131-197	105-170	169-235
GGK 2003	012471								66	1.19		104-169	95-160	141-207	134-199
GGK 2004	012472		40	15					87	1.39		-	68-110	-	74-148
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS-N 260	45-85	197-274	61-148	254-342
GGK 2502	012474								72	2.08	KNCS-NB 260	78-154	132-208	141-218	195-272
GGK 2503	012475								78	2.19	KNCS-2G 260	107-184	109-175	159-247	152-238
GGK 2504	012476								110	2.88	HG-N 260	-	-	-	80-156
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS-N 275	49-100	201-289	65-163	258-357
GGK 2502	012474								72	2.08		82-169	136-223	145-233	199-287
GGK 2503	012475								78	2.19		111-199	113-190	163-262	156-253
GGK 2504	012476								110	2.88		-	-	-	84-171
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS-N 325	40-126	207-320	104-214	295-406
GGK 2502	012474								72	2.08	KNCS-NB 325	86-196	138-248	173-284	225-336
GGK 2503	012475								78	2.19	KNCS-2G 325	115-226	109-218	203-314	196-306
GGK 2505	012477		43	15					98	2.49	HG-N 315	197-285	78-164	261-371	139-249
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS-N 340	60-126	236-326	-	326-396
GGK 2502	012474								72	2.08		116-201	-	196-288	-
GGK 2503	012475								78	2.19		-	136-236	232-318	-
GGK 2504	012476								110	2.88		-	108-186	-	-
GGK 4001	012478	50	55	25	M8	12	26	54	104	4.01	KNCS-N 400	78-188	258-378	143-263	333-453
GGK 4002	012479								91	3.58	KNCS-NB 400	-	140-263	258-378	-
GGK 4003	012480								147	5.50	KNCS-2G 400	-	118-243	-	-
											HG-N 400				
											HG-2G 400				
GGK 5001	012481	60	74	35	M8	18	30	60	125	7.58	KNCS-N 500	100-210	280-420	210-350	415-560
GGK 5002	012482								108	6.67	KNCS-NB 500	-	155-295	330-470	-
GGK 5003	012483	50	56	25	M8	18	30	60	136	4.96	KNCS-2G 500	-	100-240	-	-
											HG-N 500				
											HG-2G 500				
GGK 5001	012481	60	74	35	M8	18	30	60	125	7.58	KNCS-N 630	80-240	265-450	240-440	460-650
GGK 5002	012482								108	6.67	KNCS-NB 630	-	140-320	380-560	-
GGK 5003	012483	50	56	25	M8	18	30	60	136	4.96	KNCS-2G 630	-	100-240	-	-
											HG-N 630				
											HG-2G 630				

* Clamping range valid for chuck type KNCS-N, KNCS-NB and KNCS-2G

Clamping ranges

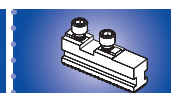


Base jaw position "P"

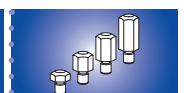
Base jaw position "O"



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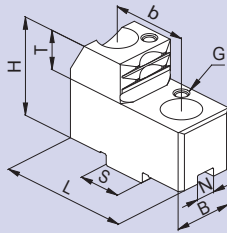


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GGK

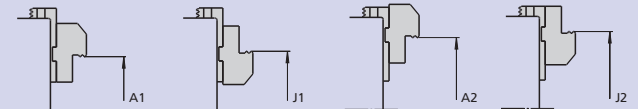


Hard roughing jaws for SMW-AUTOBLOK chucks with quick jaw change

- Tongue & groove
- For internal and external clamping

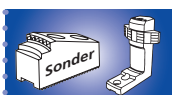
Type	Id. No.	B	H	T	G	N	S	b	L	kg / Set	SMW-AUTOBLOK	Clamping ranges Ø*		Clamping ranges Ø*	
												External-A ₁	Internal-J ₁	External-A ₂	Internal-J ₂
GGK 1751	012464	25	40	16	M5	8	18	32	64	0.91	KNCS 175	25-58	-	-	-
GGK 1752	012465								68	0.92		-	138-168	38-72	-
GGK 1753	012466								60	0.88		-	110-140	68-100	-
GGK 1754	012467								56	0.80		-	80-112	96-130	-
GGK 2001	012469	28	45	20	M5	10	20	40	88	1.52	KNCS 200	-	-	35-78	-
GGK 2002	012470								66	1.28	KNCS 210	60-100	125-165	95-135	160-200
GGK 2003	012471								66	1.19		-	88-130	130-172	-
GGK 2004	012472		40	15					87	1.39		-	-	-	62-106
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS 250	40-64	190-250	64-128	252-310
GGK 2502	012474								72	2.08		-	120-190	128-195	-
GGK 2503	012475								78	2.19		-	104-150	160-224	-
GGK 2504	012476								110	2.88		-	-	-	75-125
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS 260	40-75	193-266	65-135	255-330
GGK 2502	012474								72	2.08		-	123-195	134-207	-
GGK 2503	012475								78	2.19		-	102-174	163-237	-
GGK 2504	012476								110	2.88		-	-	-	70-142
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS 315	49-95	202-288	95-180	288-370
GGK 2503	012475								78	2.19		-	102-202	180-280	-
GGK 2505	012477		43	15					98	2.49		-	82-150	-	-
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	KNCS 315-91	45-110	210-200	110-200	300-370
GGK 2503	012475								78	2.19		-	110-210	200-290	-
GGK 2505	012477		43	15					98	2.49		-	82-160	-	-
GGK 4001	012478	50	55	25	M8	12	26	54	104	4.01	KNCS 400	50-160	230-350	115-235	305-425
GGK 4002	012479								91	3.58		-	112-235	230-350	-
GGK 4003	012480								147	5.50		-	90-215	-	-
GGK 5001	012481	60	74	35	M8	18	30	60	125	7.58	KNCS 500	80-190	260-400	170-310	375-520
GGK 5002	012482								108	6.67		-	135-275	290-430	-
GGK 5003	012483	50	56	25	M8	18	30	60	136	4.96		-	100-220	-	-
GGK 5001	012481	60	74	35	M8	18	30	60	125	7.58	KNCS 630	80-240	265-450	240-440	460-650
GGK 5002	012482								108	6.67		-	140-320	380-560	-
GGK 5003	012483	50	56	25	M8	18	30	60	136	4.96		-	100-220	-	-

Clamping ranges

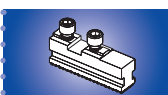


Base jaw position "P"

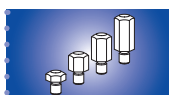
Base jaw position "O"



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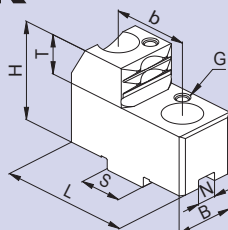


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GGK



Hard roughing jaws for Schunk chucks with quick jaw change

- Tongue & groove
- For internal and external clamping

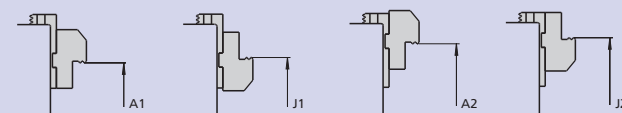
Type	Id. No.	B	H	T	G	N	S	b	L	kg / Set	Schunk	Clamping ranges Ø*		Clamping ranges Ø*	
												External-A ₁	Internal-J ₁	External-A ₂	Internal-J ₂
GGK 1751	012464	25	40	16	M5	8	18	32	64	0.91	ROTA THW 165	25-50	-	-	-
GGK 1752	012465								68	0.92	ROTA THW plus 165		133-160	38-67	
GGK 1753	012466								60	0.88	ROTA-G 160		105-134	66-95	
GGK 1754	012467								56	0.80	THW 165		78-106	95-125	
GGK 2001	012469	28	45	20	M5	10	20	40	88	1.52	ROTA THW 210	30-55	185-230	45-94	-
GGK 2002	012470								66	1.28	ROTA THW plus 215	60-110	130-178	100-145	165-215
GGK 2003	012471								66	1.19	ROTA-G 200	100-150	90-135	140-185	130-175
GGK 2004	012472		40	15					87	1.39	THW 210-R	-	55-84	-	70-120
											ROTA THWB 210				
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	ROTA-THW 250	35-70	200-265	65-138	265-330
GGK 2502	012474								72	2.08	ROTA THW plus 260	80-145	130-195	143-205	190-260
GGK 2503	012475								78	2.19	ROTA-G 250	110-175	100-165	174-237	165-230
GGK 2504	012476								110	2.88	THW 250/265-R	-	-	-	80-145
											ROTA NCW 265				
GGK 2501	012473	40	50	22	M6	12	20	40	94	2.38	ROTA THW 315	40-92	205-280	94-179	294-370
GGK 2502	012474								72	2.08	ROTA THW plus 315	85-161	135-210	170-249	219-300
GGK 2503	012475								78	2.19	ROTA-G 315	115-190	105-180	203-278	194-270
GGK 2505	012477		43	15					98	2.88	ROTA- NCW 315	-	85-150	-	-
											THW 315-R				
GGK 4001 ¹	012478	50	55	25	M8	12	26	54	104	4.01	ROTA THW 400	50-162	230-350	118-240	305-430
GGK 4002 ¹	012479								91	3.58	THW 400-R	162-283	110-230	240-360	190-308
GGK 4003 ¹	012480								147	5.50	ROTA-G 400	-	100-220	-	-
											ROTA THWB 315				
GGK 5001 ²	012481	60	74	35	M8	18	30	60	125	7.58	ROTA THW 500	80-190	260-400	170-310	380-520
GGK 5002 ²	012482								108	6.67	ROTA-G 500	170-310	140-280	265-405	260-400
GGK 5003 ²	012483	50	56	25	M8	18	30	60	136	4.96	THW 500-R	-	100-210	-	-
GGK 5001	012481	60	74	35	M8	18	30	60	125	7.58	ROTA THW 630	80-230	260-445	220-430	430-640
GGK 5002	012482								108	6.67	THW 630-R	170-350	140-325	315-525	310-520
GGK 5003	012483	50	56	25	M8	18	30	60	136	4.96		-	100-250	-	-

¹ Clamping range only for chucks Ø 400

² Clamping range only for chucks Ø 500

* Clamping ranges subjected to technical changes

Clamping ranges

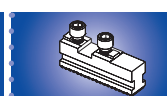


Base jaw position "P"

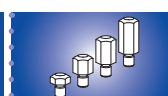
Base jaw position "O"



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• SMW-AUTOBLOK
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• SMW-AUTOBLOK
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